



Dart Aerospace Ltd.
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D2463-0860
Job Sheet 206764



Part No: D2463-0860

Job Qty: 12 pcs

Part Name: 1/2" Seal-86"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/10/20

Job Tracking No:

Due Date: 2/28/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
100	Small Fab - 1	12 pcs	2/28/20	2/28/20	0.00 1.20	Small Fab - 1	
						Small Fab - 2	
						Small Fab - 3	
						Small Fab - 4	
						Small Fab - 5	
						Small Fab - 6	
						Small Fab - 7	
						Small Fab - 8	
						Small Fab - 9	
						Small Fab - Various 1	
110	QC 5	12 pcs	2/28/20	2/28/20	0.00 0.00	QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
120	Packaging 3-1 - Stock - B4B	12 pcs	2/28/20	2/28/20	0.00 0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	

FEB 12 2020



Container No: S254907



Part: D2463 - 0860

Job No: 206764

Serial No/Batch: S254907

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/12/20

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Plex 2/10/20 7:27 AM Dart.lajeunesse.marie

MAR 12 2020

				Packaging 3 - 4 - B4B	100-74	
				Packaging 3 - 5 - B4B	9-89	
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
130	QC 21 - SA	12 pcs	2/28/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 100 - (Small Fab) Cut as per dwg Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D2463	1/2" Seal (\$ Per Foot)	87.0996 pcs (7.2583 ea)	100-Small Fab - 1	S198670		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	D2463	87	197	0		
Part Specifications						
Specifications could not be found.						

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition					
		Completed By					
		Lead hand / Supervisor					
		QC / QA Coordinator					

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Contamination ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance ☐ BOM/Route ☐ Grain Direction ☐ Drawing ☐ Broken/Damage/Defect ☐ Weld ☐ Finish ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Drill Holes ☐ Out of Sequence ☐ Misread ☐ Fit/Function ☐ Off-set/Set-up ☐									
		Other/Details:									